



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
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Tel (613) 632-5200
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D4491-044
Job Sheet 186492



Part No: D4491-044

Job Qty: 1 ea

Part Name: Door Hinge Assembly, Right Lower



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 4 IPP REV:A NEW ISSUE 12-01-27 JLM VERIFIED BY:DD IPP REV:B 12.01.31 REV.A
DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Stores/Pkg-1	6	NOV 22 2018
100	Packaging	1 pcs	11/30/18	11/30/18	0.00	0.00	Packaging1-5	9-89	NOV 22 2018
110	Small Fab	1 pcs	11/30/18	11/30/18	0.00	2.01	Small Fab-7	6	DAS
120	QC	1 pcs	11/30/18	11/30/18	0.00	0.00	QC5	9-89	38
130	Packaging	1 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-2	STOP	9-89
140	QC21-SA	1 Ea	11/30/18	11/30/18	0.00	0.00	QC21	9-89	DEC 03 2018

Part Op
Descriptions: 110 - ASSEMBLE AS PER DWG

DAS
21
9-89
DEC 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4491-4	Hinge, Right Lower	1 Ea (1 ea)	90-Start up Operation	F89 819
D4492-1	Bushing	1 Ea (1 ea)	90-Start up Operation	F89 819
D4493-1	Hinge Fork	1 Ea (1 ea)	90-Start up Operation	F89 819
D4493-2	Hinge Fork	1 Ea (1 ea)	90-Start up Operation	F89 819
D4520-3	Hinge Shim	1 Ea (1 ea)	90-Start up Operation	F89 819
MS21043-08	Nut, Self-Locking	2 Ea (2 ea)	90-Start up Operation	F4130505
MS27039C0816	Screw	2 Ea (2 ea)	90-Start up Operation	F122815
NAS1149CN832R	Washer	4 Ea (4 ea)	90-Start up Operation	5045862
POF-40022	Push-On Feet	1 pcs (1 ea)	90-Start up Operation	120209

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4491-4	1	5	0
	D4492-1	1	8	0
	D4493-1	1	16	0
	D4493-2	1	14	0
	D4520-3	1	6	0
	MS21043-08	2	94	0
	MS27039C0816	2	36	0
	NAS1149CN832R	4	741	0
	POF-40022	1	190	0



Work Order update only

Work Order: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS																																																																																																																																									
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Part Specifications

Specifications could not be found.

Plex 11/16/18 10:09 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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